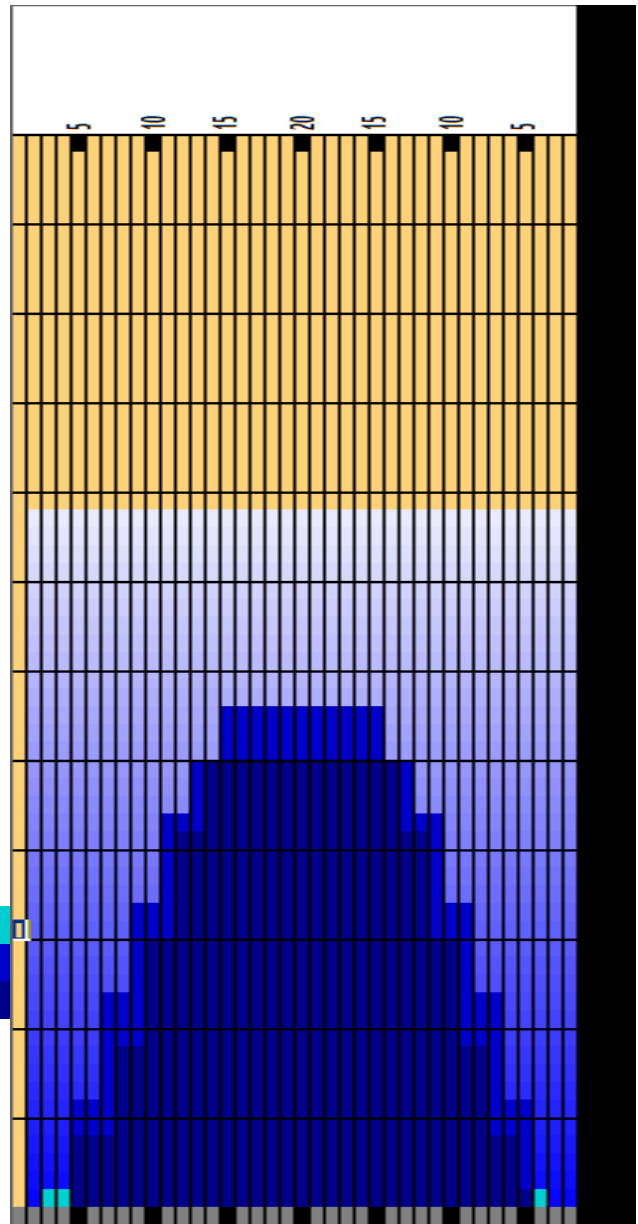


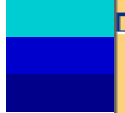
|                      |         |                    |             |                    |             |
|----------------------|---------|--------------------|-------------|--------------------|-------------|
| Oil Pattern Distance | 39      | Reverse Brush Drop | 39          | Oil Per Board      | 40 ul       |
| Forward Oil Total    | 9.48 mL | Reverse Oil Total  | 9.04 mL     | Volume Oil Total   | 18.52 mL    |
| Tank Configuration   | Only A  | Tank A Conditioner | Your choice | Tank B Conditioner | Your choice |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 3L    | 4R   | 2     | 14    | 68      | 0.0   | 1.9  | 1.9  | 2720  |
| 2 | 5L    | 6R   | 1     | 18    | 30      | 1.9   | 4.4  | 2.5  | 1200  |
| 3 | 8L    | 8R   | 2     | 18    | 50      | 4.4   | 9.5  | 5.1  | 2000  |
| 4 | 10L   | 10R  | 2     | 22    | 42      | 9.5   | 15.7 | 6.2  | 1680  |
| 5 | 12L   | 12R  | 2     | 22    | 34      | 15.7  | 21.9 | 6.2  | 1360  |
| 6 | 14L   | 14R  | 1     | 22    | 13      | 21.9  | 25.0 | 3.1  | 520   |
| 7 | 2L    | 2R   | 0     | 22    | 0       | 25.0  | 39.0 | 14.0 | 0     |

|   | START | STOP | LOADS | SPEED | CROSSED | START | END  | FEET  | T.OIL |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L    | 2R   | 0     | 22    | 0       | 39.0  | 28.0 | -11.0 | 0     |
| 2 | 15L   | 15R  | 1     | 22    | 11      | 28.0  | 24.9 | -3.1  | 440   |
| 3 | 13L   | 13R  | 1     | 22    | 15      | 24.9  | 21.8 | -3.1  | 600   |
| 4 | 11L   | 11R  | 2     | 18    | 38      | 21.8  | 16.7 | -5.1  | 1520  |
| 5 | 9L    | 9R   | 2     | 18    | 46      | 16.7  | 11.6 | -5.1  | 1840  |
| 6 | 7L    | 7R   | 2     | 18    | 54      | 11.6  | 6.5  | -5.1  | 2160  |
| 7 | 5L    | 5R   | 2     | 14    | 62      | 6.5   | 2.6  | -3.9  | 2480  |
| 8 | 2L    | 2R   | 0     | 14    | 0       | 2.6   | 0.0  | -2.6  | 0     |



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



| Item             | 3L-7L:18L-18R        | 8L-12L:18L-18R      | 13L-17L:18L-18R     | 18L-18R:17R-13R      | 18L-18R:12R-8R      | 18L-18R:7R-3R        |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description      | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 4.76                 | 1.54                | 1.03                | 1.03                 | 1.54                | 5.56                 |

